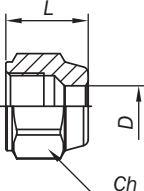


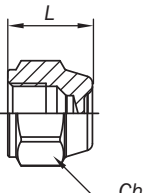
**ТАБЛИЦА 1. Общие характеристики гаек и заглушек**

| Общий вид | Номер по каталогу | Международное обозначение | Соединение под вальцовку SAE [дюйм] | Диаметр медной трубы |      | $p_s$ [бар] | Размеры [мм] |          |           | Момент затяжки минимальный/максимальный [Н·м] | Масса [г] |
|-----------|-------------------|---------------------------|-------------------------------------|----------------------|------|-------------|--------------|----------|-----------|-----------------------------------------------|-----------|
|           |                   |                           |                                     | [дюйм]               | [мм] |             | <i>D</i>     | <i>L</i> | <i>Ch</i> |                                               |           |

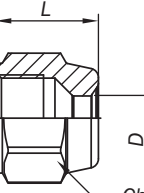
**Гайки под вальцовку SAE (дюймовый трубопровод)**

|                                                                                   |         |        |     |     |    |    |      |      |    |         |     |
|-----------------------------------------------------------------------------------|---------|--------|-----|-----|----|----|------|------|----|---------|-----|
|  | 7010/22 | NS4-4  | 1/4 | 1/4 | 6  | 45 | 6,5  | 15,5 | 17 | 11/14   | 19  |
|                                                                                   | 7010/33 | NS4-6  | 3/8 | 3/8 | —  |    | 9,7  | 19,5 | 22 | 20/25   | 38  |
|                                                                                   | 7010/44 | NS4-8  | 1/2 | 1/2 | —  |    | 13,0 | 22,5 | 25 | 34/47   | 49  |
|                                                                                   | 7010/55 | NS4-10 | 5/8 | 5/8 | 16 |    | 16,2 | 25,0 | 28 | 54/75   | 64  |
|                                                                                   | 7010/66 | NS4-12 | 3/4 | 3/4 | —  |    | 19,4 | 29,5 | 33 | 68/71   | 97  |
|                                                                                   | 7010/77 | NS4-14 | 7/8 | 7/8 | 22 |    | 22,5 | 36,5 | 41 | 90/120  | 186 |
|                                                                                   | 7010/88 | NS4-16 | 1   | 1   | —  |    | 25,6 | 36,5 |    | 120/150 | 153 |

**Заглушки под вальцовку SAE**

|                                                                                   |          |                   |      |          |          |    |   |      |      |          |    |
|-----------------------------------------------------------------------------------|----------|-------------------|------|----------|----------|----|---|------|------|----------|----|
|  | 7020/20  | Глухая гайка N5-4 | 1/4  | Заглушка | Заглушка | 45 | — | 15,5 | 17   | 11/14    | 20 |
|                                                                                   | 7020/X02 | Глухая гайка N5-5 | 5/16 |          |          |    |   | 15,0 | 15,0 | 8,5/11,5 | 14 |

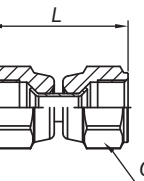
**Переходные гайки под вальцовку SAE (дюймовый трубопровод)**

|                                                                                     |         |           |     |     |    |    |      |      |    |         |     |
|-------------------------------------------------------------------------------------|---------|-----------|-----|-----|----|----|------|------|----|---------|-----|
|  | 7020/32 | NRS4-64   | 3/8 | 1/4 | 6  | 45 | 6,5  | 19,5 | 22 | 20/25   | 38  |
|                                                                                     | 7020/43 | NRS4-86   | 1/2 | 3/8 | —  |    | 9,7  | 22,5 | 25 | 34/47   | 53  |
|                                                                                     | 7020/54 | NRS4-108  | 5/8 | 1/2 | —  |    | 13,0 | 25,0 | 28 | 54/75   | 69  |
|                                                                                     | 7020/65 | NRS4-1210 | 3/4 | 5/8 | 16 |    | 16,2 | 29,5 | 33 | 68/71   | 104 |
|                                                                                     | 7020/87 | NRS4-1614 | 1   | 7/8 | 22 |    | 22,5 | 36,5 | 41 | 120/150 | 160 |

**Гайки под вальцовку SAE (метрический трубопровод)**

|                                                                                     |           |   |     |   |     |    |      |      |      |       |       |
|-------------------------------------------------------------------------------------|-----------|---|-----|---|-----|----|------|------|------|-------|-------|
|  | 7030/3M8  | — | 3/8 | — | 8   | 45 | 8,3  | 19,5 | 22   | 20/25 | 37    |
|                                                                                     | 7030/3M10 |   |     |   | 10  |    | 10,3 |      |      |       | 36    |
|                                                                                     | 7030/4M10 |   |     |   | 10  |    | 10,3 |      |      |       | 53    |
|                                                                                     | 7030/4M12 |   | 1/2 |   | 12  |    | 12,3 | 22,5 | 25   | 34/47 | 50    |
|                                                                                     | 7030/4M14 |   |     |   | 14  |    | 14,3 |      |      |       | 47    |
|                                                                                     | 7030/5M12 |   |     |   | 5/8 |    | 12   | 12,3 | 25,0 | 28    | 54/75 |
|                                                                                     | 7030/5M14 |   | 14  |   |     |    | 14,3 | 68   |      |       |       |
|                                                                                     | 7030/6M14 |   | 3/4 |   |     |    | 14   | 14,3 | 29,5 | 33    | 68/71 |
|                                                                                     | 7030/6M18 |   |     |   | 18  |    | 18,3 | 98   |      |       |       |

**Двойные гайки под вальцовку SAE**

|                                                                                     |        |        |     |   |   |    |   |    |    |       |     |
|-------------------------------------------------------------------------------------|--------|--------|-----|---|---|----|---|----|----|-------|-----|
|  | 7050/2 | US4-4  | 1/4 | — | — | 45 | — | 32 | 17 | 11/14 | 39  |
|                                                                                     | 7050/3 | US4-6  | 3/8 |   |   |    |   | 40 | 22 | 20/25 | 78  |
|                                                                                     | 7050/4 | US4-8  | 1/2 |   |   |    |   | 46 | 25 | 34/47 | 105 |
|                                                                                     | 7050/5 | US4-10 | 5/8 |   |   |    |   | 51 | 28 | 54/75 | 140 |